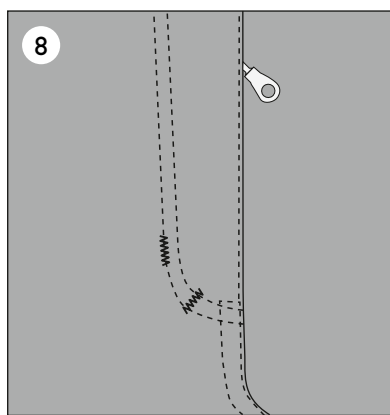
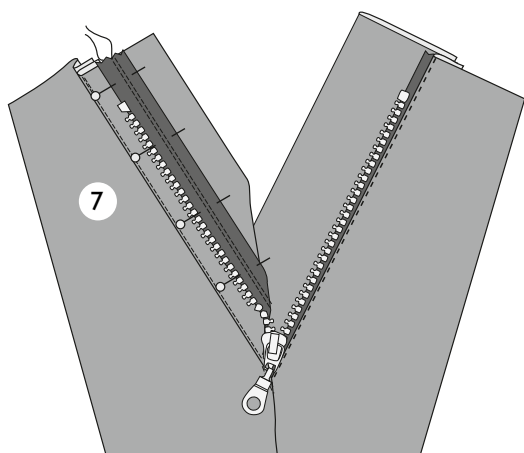
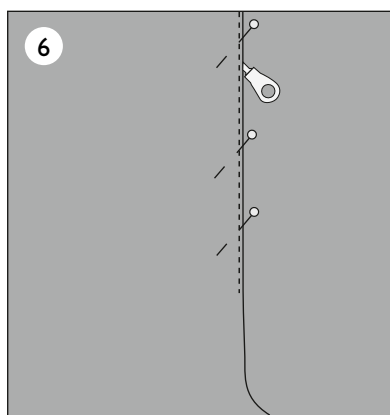
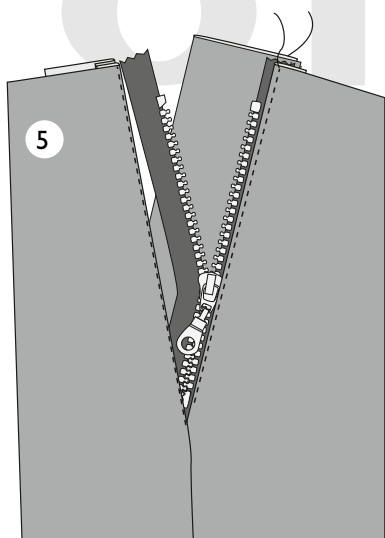
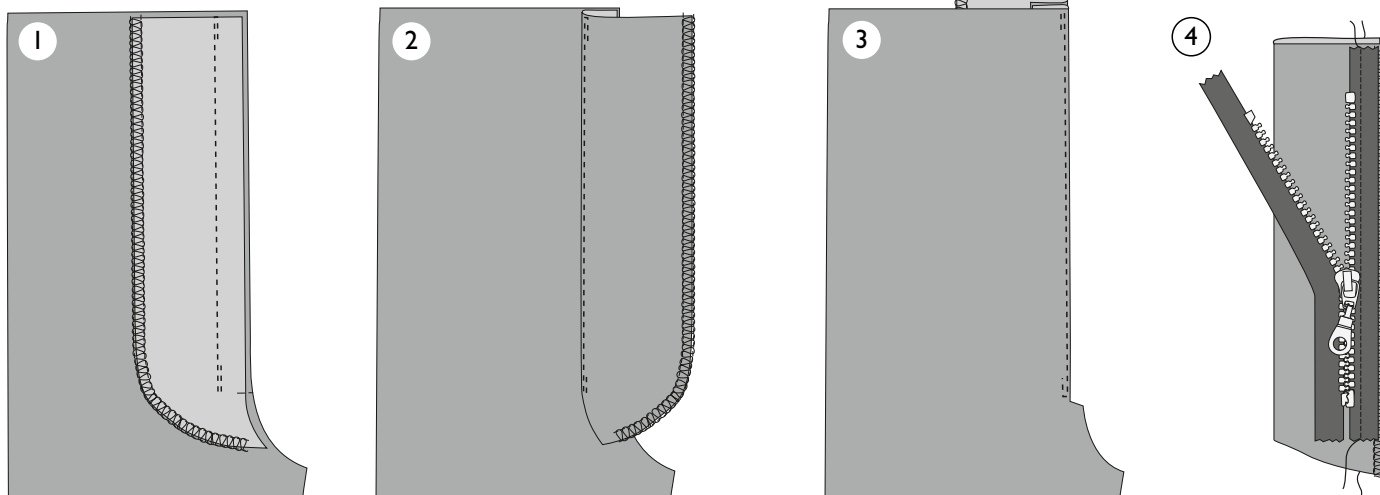


FLY-FRONT ZIPPER FOR WOMEN'S JEANS

OTTOBRE design®
5/2019



1. Serge or zigzag raw curved edge of fly facing. Pin and stitch fly facing to edge of zipper placket on right pants front right sides together.

2. Understitch seam allowances to fly facing close to seamline.

3. Fold fly facing to wrong side of pants front and edgestitch along center-front edge of placket.

4. Fold fly shield in half right sides together and stitch its bottom edge. Turn fly shield right side out and serge or zigzag its raw long edges together. Pin and stitch left zipper tape to left edge of fly shield, both right side up.

5. Pin and stitch fly shield to placket edge on left pants front right sides together, sandwiching zipper in between. Turn fly shield right way up and topstitch placket edge close to seamline.

6. Close zipper, overlap placket edges matching center-front marks and pin fly in position from right side. Turn fly wrong side up and pin free zipper tape to fly facing only (not to pants front).

7. Remove pins from right side, open zipper and stitch free zipper tape to fly facing carefully with two rows of stitching placed close to each other.

8. Close zipper, pin fly facing to pants front and topstitch it in place from right side, using pattern piece for fly facing as template (flip fly shield out of the way as you stitch). Topstitch crotch seam from bottom of fly to back waist. Stitch bar-tacks at bottom of fly as shown in illustration.

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