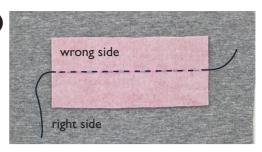
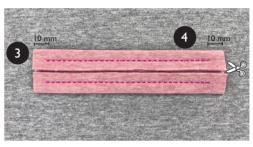
ZIPPERED DOUBLE-WELT POCKET



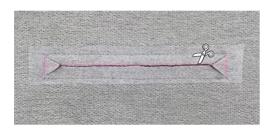
















CUTTING

Cut the following pieces for the pocket:

- inner pocket piece
- outer pocket piece
- pocket welt (pattern piece includes seam allowances)

Add 10 mm seam allowances to edges of pocket pieces.

Fuse interfacing to pocket welt, and also fuse 2.5 cm x 17 cm piece of interfacing to wrong side of pocket opening area on pants back.

SEWING

- 1. Mark center line on wrong side of pocket welt with tailor's chalk. Mark placement of pocket opening on right side of pants back, observing pattern markings.
- 2. Pin pocket welt to pants back right sides together, aligning its center line with marking for pocket opening. Baste welt in place along center
- 3. Turn and press long edges of welt to wrong side of welt, so that they are aligned with center line.
- 4. Stitch two rows of stitching through all layers along pocket welt, placing them on either side of pocket opening and stitching exactly in the middle of folded portions of welt. Start and end stitching 10 mm away from ends of welt.

Remove basting stitches and cut pocket welt in half along center line.

5. Lay pants back wrong side up and slash pocket opening from wrong

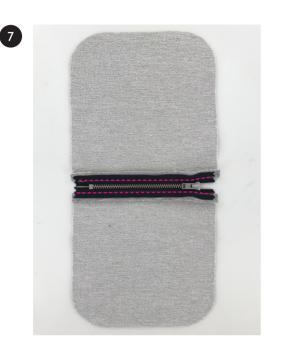
side, cutting diagonally to ends of previous rows of stitching to form triangles at ends of pocket opening.

- **6.** Turn edges of pocket opening and welts to wrong side and flip pocket welts in position. Pin and stitch triangles, formed at ends of pocket opening when slashing it, to pocket welts. Press pocket opening.
- 7. Stitch pocket pieces to zipper as follows: Stitch outer pocket piece to lower edge of zipper and inner pocket piece to upper edge of zipper, placing right side of each pocket piece against wrong side of zipper and aligning top edges of pocket pieces with outer edges of zipper tapes. Place stitching 5 mm away from zipper teeth.

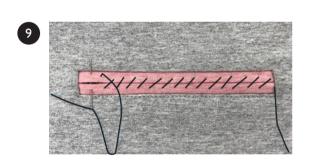
The pocket pieces will then be the right sides together, and the zipper slider will be at the right edge of the pocket when the zipper is closed.

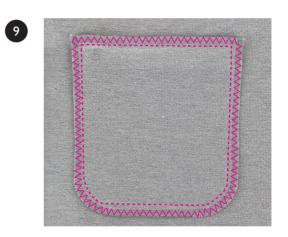
- 8. Pin zipper to wrong side of pants back under pocket opening, placing zipper teeth in the middle of opening (zipper slider lies at the end of pocket opening closest to side seam). Stitch lower edge of pocket opening to lower half of zipper close to edge from right side, flipping inner pocket piece out of the way as you stitch.
- **9.** Whipstitch edges of pocket welts together along the middle of pocket opening. Pin and stitch pocket pieces right sides together and serge or zigzag their seam allowances together.
- ${f 10.}$ Pin and stitch upper edge and ends of pocket opening to zipper (and to inner pocket piece), stitching from right side close to edge. Remove whipstitches.

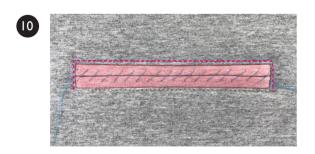
All done!













OTTOBRE