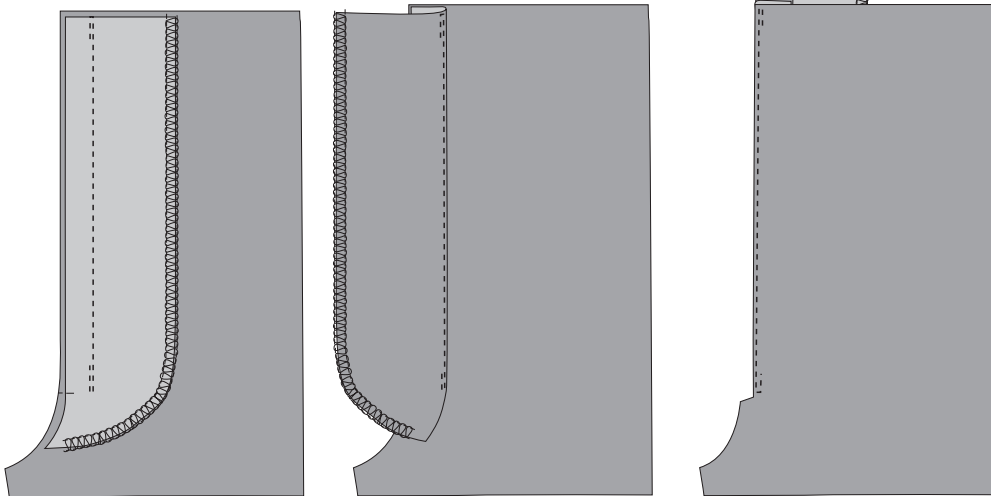


# FLY-FRONT ZIPPER II

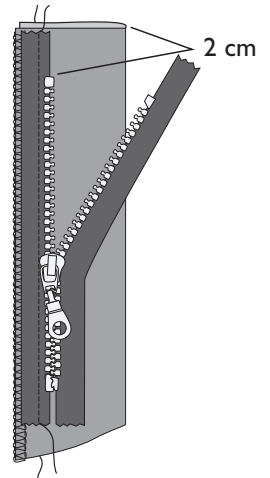
OTTOBRE design®  
7/2017, designs 5, 7, 12

'Left' and 'right' in the instructions refer to the pants when worn. The zipper application is for men's pants. For women's pants, interchange left and right in the instructions.

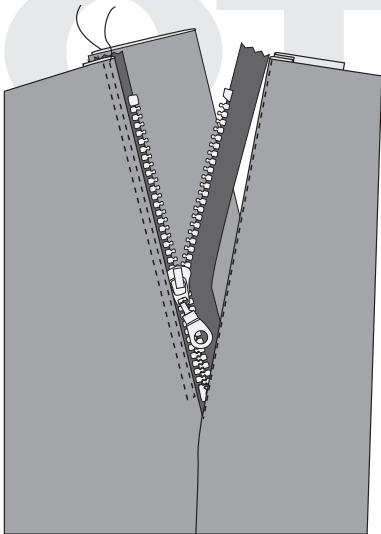


**1.** Serge or zigzag raw curved edge of fly facing. Pin and stitch fly facing to edge of zipper placket on left pants front right sides together. Understitch seam allowances to facing close to seamline.

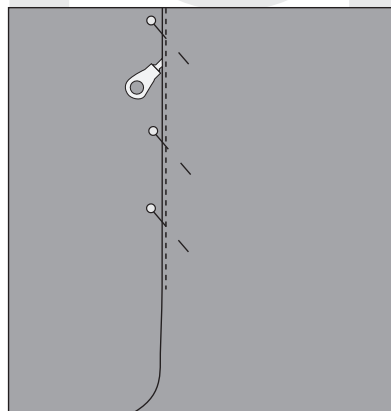
**2.** Fold fly facing to wrong side of pants front and edgestitch along center-front edge of placket.



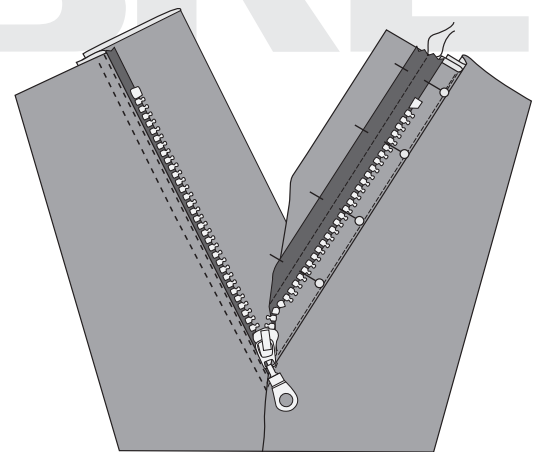
**3.** Construct fly shield: Fold fly shield in half right sides together and stitch its bottom edge. Turn fly shield right side out and serge or zigzag its raw long edges together. Stitch right zipper tape to fly shield, both right side up and placing top end of zipper teeth 2 cm below raw top edge of zipper shield.



**4.** Pin and stitch fly shield to edge of zipper placket on right pants front right sides together. Turn fly shield right way up, fold seam allowances toward pants front and topstitch seam with two parallel rows of stitching.

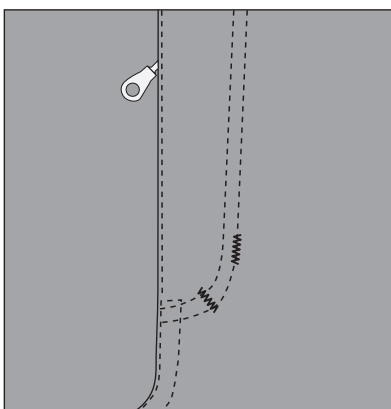


**5.** Close zipper and pin fly in position from right side. Turn fly wrong side up and pin free zipper tape to fly facing.



**6.** Remove pins from right side of fly. Open zipper and stitch free zipper tape to fly facing twice along the same line to make sure that the stitching is durable.

Place pants fronts right sides together and stitch crotch seam from leg inseam edge to bottom of zipper placket



**7.** Make cardboard template with pattern piece for fly facing and use it as guide when topstitching the fly. Pin and topstitch fly facing to pants front from right side in two stages: First topstitch straight portion of facing, flipping fly shield out of the way and ending topstitching approx. 3 cm above bottom of fly. Then pin fly shield in position and topstitch curved bottom edge of fly facing to pants front, catching bottom end of fly shield in stitching.

**8.** Fold crotch seam allowances toward left pants front and topstitch crotch seam, continuing stitching along center-front edge of fly for 2 cm.

**9.** Stitch bar-tacks at bottom of fly as shown in design sketch.